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No Stick, No Click, Just Lay



No Stick, No Click, Just Lay

Proven loose-lay system installed in global market mainly for heavy commercial installation with its unique structure of unparalleled dimensional stability, diverse designs, and size options



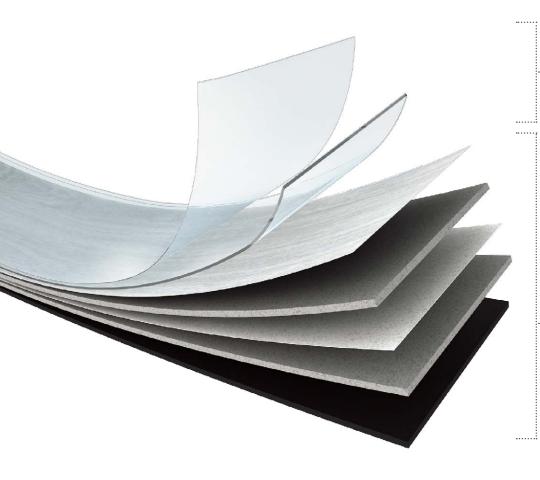
ECOLAY Difference

With NOX EPT[™] Shield & EMT[™] Core Technologies

NOX Corporation, one of the world-largest LVT manufacturers, traces its roots to chemical engineering with expertise in core components of LVT flooring for more than 50 years. Its NOX EPT[™] shield & EMT[™] core technologies are the foundation of **ECOLAY⁺⁻** innovation, providing the most stable and eco-friendly products.

Proven Innovation of **ECOLAY**⁺ since 2003

Distinguished NOX EMT[™] core structure ensures the unparalleled dimensional stability and extra sound absorption of **ECOLAY[↑]**.



EPT™ shield

- Safe and strong 2-fold LVT surface shield technology
- PU or Ceramic PU coating treatment [Anti-Bacterial] without using Nano-silver [controversial to be harmful for human health]
- Clear design protection layer

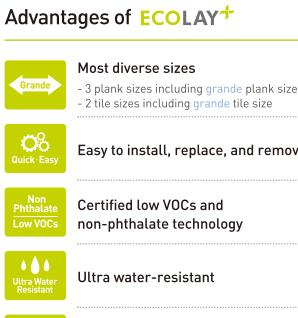
EMT™ core - 6L



EPT

shield ECO-PRO-TEC

- Stable and eco-friendly LVT core technology
- 6-layered EMT[™] core structure for long-term dimensional stability





Easier maintenance than traditional laminated wood and natural stone flo

Rustic Edge

The first in LVT, 'Rustic Edge' technology of NOX

Get the natural, timeworn look of rustic wood flooring, in a range of on-trend colors and styles.

ECOLAY⁺ can be supplied with 'Rustic Edge' type according to your request. Only available for 177.8 x 1,219.2 mm (7 x 48 inch)

Non-skid Backing of ECOLAY+

ECOLAY⁺ can be supplied with non-skid backing type according to your request.

e	Multi Layer	Superior dimensional stability with - NOX EPT™ shield & EMT™ core technologies - Fiberglass stabilization layer
ve	G Silent & Soft floor	Silent and soft floor
	23 100%	100% recyclable
	Suitable for heated floor	Suitable for heated floor
ooring	HD Design	HD design







ECOLAY Plank

101-

Grande size of wood plank with rich and versatile look

Dimension 180 X 1,201 mm / 235 X 1,505 mm







Plank

Extent Muntan MLP-2411

Mountain | Brown

Embossed-In-Register | NLP-43111

Dimension

180 X 1,201 mm



Washy Oak | Brown

Embossed-In-Register | NLP-400A11



Elegant Oak | Blond



Heritage Oak | Brown



Mountain | Chocolate



NLP-5511

NLP-6902

Embossed-In-Register | NLP-43101

Plank

Dimension 180 X 1,201 mm

Washy Oak | White

NLP-40003



Washy Oak | Brown Grey

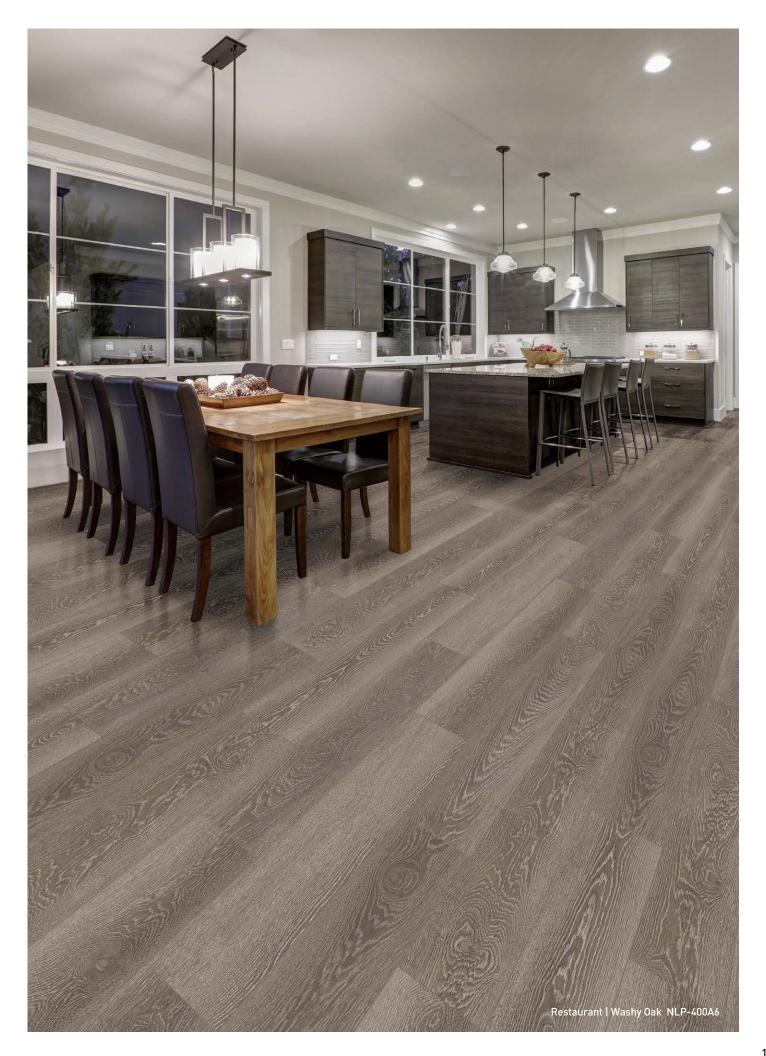
Embossed-In-Register | NLP-400A6



Washy Oak | Light Brown

Embossed-In-Register | NLP-400A3





Plank

Dimension 180 X 1,201 mm

Heritage Oak | Grey

NLP-6901



Elegant Oak | Grey

NLP-5510



Washy Oak | Dark Grey

NLP-40008





Grande Plank

Dimension 235 X 1,505 mm



Everest Oak | Golden

NLG-45506



Santana Oak | Grey

NLG-6220



Santana Oak | Brown



Everest Oak | Light



Everest Oak | Dark



NLG-6221

NLG-45505

NLG-45502

ECOLAY Tile

Unique size options of concrete and stone tile bringing a sense of elegancy

M

Dimension 600 X 600 mm / 914.4 X 914.4 mm (36 X 36 inch)

Total Thickness 5mm



Tile

Dimension 600 X 600 mm



Ornamental | Grey

NLI-40901



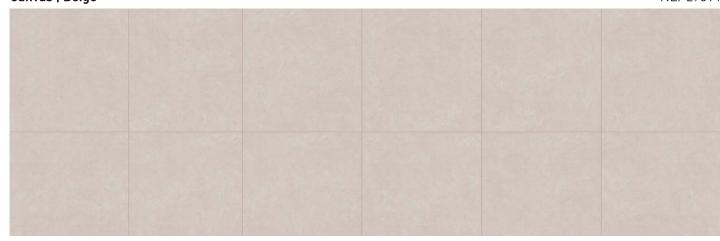
Ornamental | Dark Grey

NLI-40902





Canvas | Beige





NLI-27814



Grande Tile

Dimension 914.4 X 914.4 mm (36 X 36 inch)



Fresco | Beige

NLI-2301

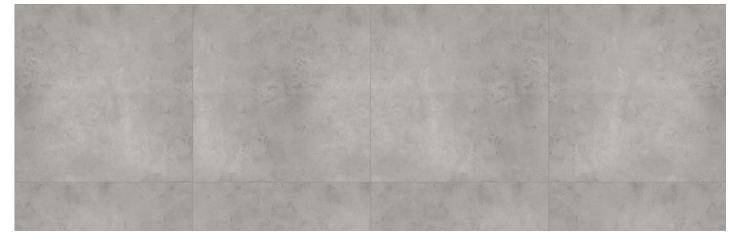




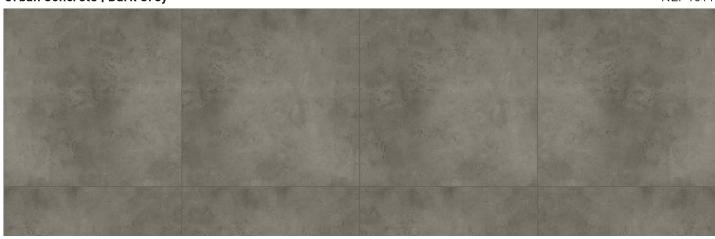
NLI-2302



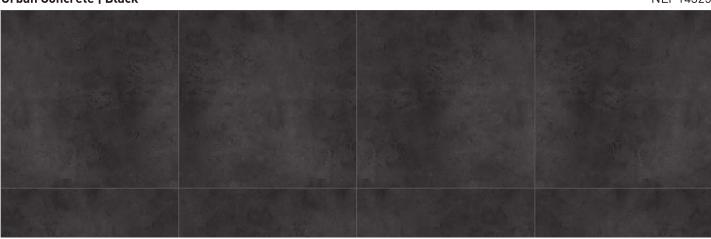
Urban Concrete | Light Grey



Urban Concrete | Dark Grey



Urban Concrete | Black



NLI-1010

NLI-1011

NLI-14325

ECOLOCK Grande Puzzle Tile

Grande puzzle tile giving a balance between impact and practicality

Dimension 914.4 X 914.4 mm (36 X 36 inch)

Total Thickness 5mm

Proven Innovation of **ECOLOCK**⁺

Distinguished 'NOX EMT[™] core structure ensures the unparalleled dimensional stability and extra sound absorption of **ECOLOCK**⁺.

EPT

EMT

EPT™ shield

- Safe and strong 2-fold LVT surface shield technology
- PU or Ceramic PU coating treatment [Anti-Bacterial] without using Nano-silver [controversial to be harmful for human health]
- Clear design protection layer

EMT™ core - 6L

- Stable and eco-friendly LVT core technology
- 6-layered EMT[™] core structure for long-term dimensional stability



Advantages of **ECOLOCK**⁺



Inter-locking system for easy installation and unique design



Superior dimensional stability with - NOX EPT™ shield & EMT™ core technologies - Fiberglass stabilization layer



Easy to install, replace, and remove



Silent and soft floor



Certified low VOCs and non-phthalate technology





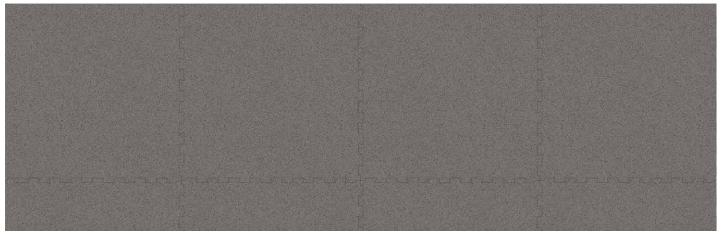


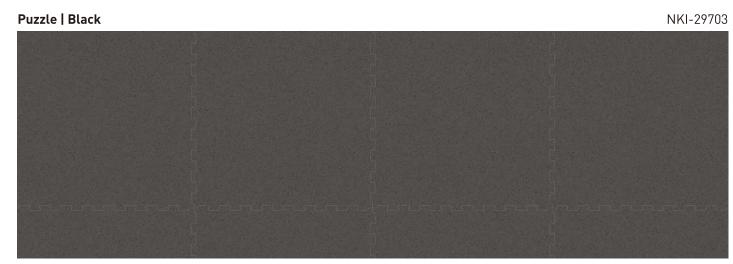
Dimension 914.4 X 914.4 mm (36 X 36 inch)

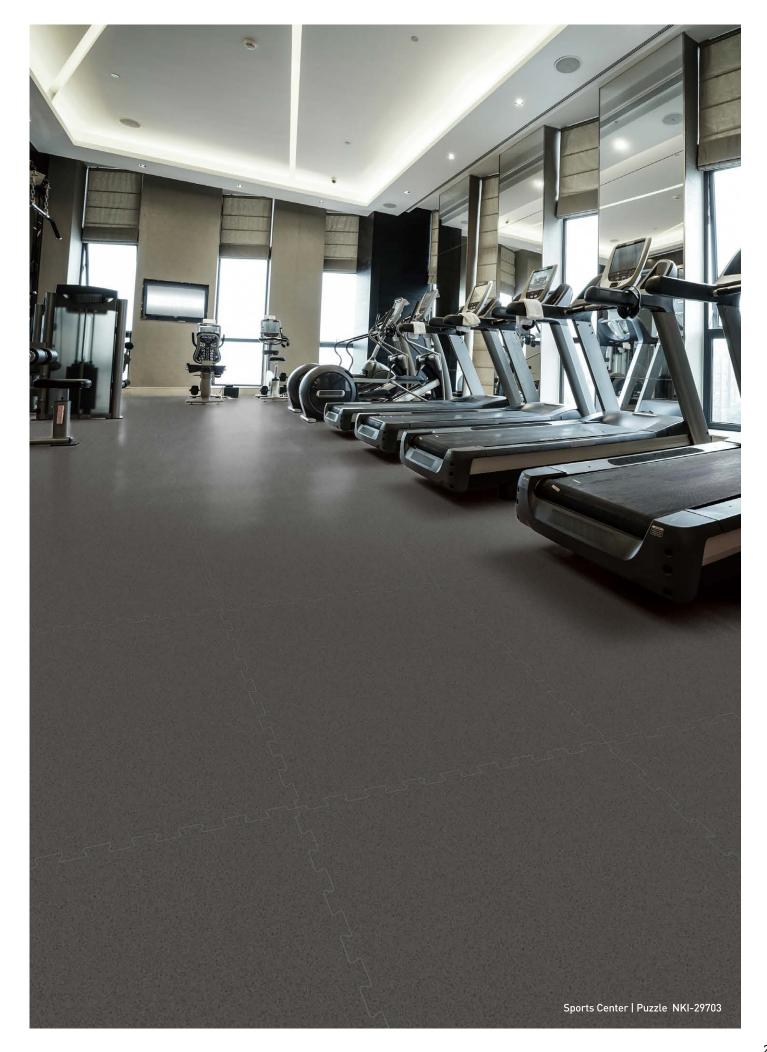


Puzzle | Dark Grey

NKI-29701







ECOLAY ⁺ Plank	1111 NLP-400A11	NLP-5511 NLP-6902	NLP-43101	Technical Infor	mation			
NLP-40003 NLP-40	0A6 NLP-400A3	NLP-6901 NLP-5510	NLP-40008	Installation Guidelines	allow sufficient time to dry out o · Room temperature must be ma · The flooring must be allowed to and be stacked flat on the floor · Prior to installation, please ens	intained at 18°C or higher before ar acclimate in the room to be install	nd during installat ed for a minimum same.	tion. n of 24 hours
NLG-45506 NLG-62	220 NLG-6221	NLG-45502		Maintenance	 For best results, use only water 	water to avoid slippage.		vater.
							D (D	c /D
			and the second	Size & Packing	Brand Thickness [mm]	Wear layer Size [mm] 180 X 1,201	Pcs/Box	Sqm/Box
				5		235 X 1,505	10	2.16
NLI-409	201 NLI-40902	NLI-27814 NLI-2130	NLI-2301			600 X 600	6	2.12
	A A A A A A A A A A A A A A A A A A A				ECOLAY ⁺ 5	0.30mm	3	2.51
	AS OF BENER					/ 0.55mm 914.4 X 914.4 (36" X 36") 914.4 X 914.4 (36" X 36") [with Non-Skid backing]	4	3.34
	and a second of the second second					177.8 X 1,219.2 (7" X 48")	10	2.17
NLI-2302 NLI-107	10 NLI-1011	NLI-14325						
ECOLOCK				Test Result	Product Specification	Standard		DLAY+
					Surface treatment (NOX EPT™ Shield)	ISO 22196 ASTM G21-15		Bacterial -Fungi
		e brenner fanner in			Level of Use	ISO 10874		m : 23, 31 : 23, 33, 42
NKI-29'	706 NKI-29701	NKI-29703			Total thickness	ISO 24346	+0.13mm	n / -0.10mm
					Wearlayer Thickness	ISO 24340	+13%	o/-10%
	ECOLAXT with	7 different surface embossing t	extures including natural		Weight (g/m²)	ISO 23997		o/-10%
Surface Embossing	Embossed-In-R		extures including naturat		Dimensional stability & Curling after exposure to heat	ISO 23999		.10% .0mm
					A1 *	EN (/0.2	Cla	ass T
					Abrasion group	EN 660-2		
					Castor Chair resistance	ISO 4918	No da	amage
							No da ≤400mm >400mm	: ≤0.25mm : ≤0.35mm
					Castor Chair resistance Squareness & Straightness	ISO 4918 ISO 24342 ASTM F2055	No da ≤400mm >400mm ≤0	: ≤0.25mm : ≤0.35mm 0.01in
I-03 Sand structure	I-06 Slate structure	I-14 Wood structure	I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1	No da ≤400mm >400mm ≤0 ≤0.	: ≤0.25mm : ≤0.35mm 0.01in .1mm
I-03 Sand structure	I-06 Slate structure	I-14 Wood structure	I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970	No da ≤400mm >400mm ≤0 ≤0.005in @	: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min
I-03 Sand structure	I-06 Slate structure	I-14 Wood structure	I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit Light Fastness	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970 ISO 105-B02	No da ≤400mm >400mm ≤0 ≤0. ≤0.005in @ ≥	: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min ≥6
I-03 Sand structure	I-06 Slate structure	I-14 Wood structure	I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970	No da ≤400mm >400mm ≤0 ≤0 ≤0.005in @ 2 C	: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min
I-03 Sand structure	I-06 Slate structure	I-14 Wood structure	I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit Light Fastness	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970 ISO 105-B02 EN 13893	No da ≤400mm >400mm ≤0 ≤0 ≤0.005in @ 2 C C R	: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min ≥6 DS
I-03 Sand structure	I-06 Slate structure		I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit Light Fastness Slip resistance	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970 ISO 105-B02 EN 13893 DIN 51130 EN ISO 10140-3 ISO 26987	No da ≤400mm >400mm ≤0 ≤0 ≤0.005in @ C R 9	: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min ≥ 6 DS R10
		I-14 Wood structure	I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit Light Fastness Slip resistance Impact Sound Reduction Resistance to Chemicals Thermal resistance	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970 ISO 105-B02 EN 13893 DIN 51130 EN ISO 10140-3 ISO 26987 EN 12667	No da ≤400mm >400mm ≤0 ≤0 ≤0.005in @ 2 C P No da 0.017 [: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min ≥6 DS R10 0 db defects (m²K)/W
			I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit Light Fastness Slip resistance Impact Sound Reduction Resistance to Chemicals Thermal resistance Fire resistance	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970 ISO 105-B02 EN 13893 DIN 51130 EN ISO 10140-3 ISO 26987 EN 13501-1	No da ≤400mm >400mm ≤0 ≤0 ≤0.005in @ 2 C 0 0 0 0 0 0.005in @ 0 0 0 0 0 0 0 0.017 [0.017	: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min ≥6 DS R10 P db defects (m²K)/W fl-s1
			I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit Light Fastness Slip resistance Impact Sound Reduction Resistance to Chemicals Thermal resistance Fire resistance Body Voltage	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970 ISO 105-B02 EN 13893 DIN 51130 EN ISO 10140-3 ISO 26987 EN 13501-1 EN 1815	No da ≤400mm >400mm ≤0 ≤0 ≤0.005in @ 2 C 0.005in @ 0.007in @ 0.007in @ 0.007in @ 0.017 [0.017 [: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min ≥6 DS R10 0 db defects (m²K)/W ft-s1 :2KV
	I-34 Stone structure When installed,		I-17 Natural wood structure		Castor Chair resistance Squareness & Straightness Residual indentation Static Load Limit Light Fastness Slip resistance Impact Sound Reduction Resistance to Chemicals Thermal resistance Fire resistance	ISO 4918 ISO 24342 ASTM F2055 ISO 24343-1 ASTM F970 ISO 105-B02 EN 13893 DIN 51130 EN ISO 10140-3 ISO 26987 EN 13501-1	No da ≤400mm >400mm ≤0 ≤0 ≤0.05in @ 2 C 0.005in @ 0.007in @ 0.007in @ 0.017 (Bfi More than	: ≤0.25mm : ≤0.35mm 0.01in .1mm @ 250psi min ≥6 DS R10 P db defects (m²K)/W fl-s1

ulle m-Grout Available

ECOLAY⁺ can be supplied in grout type according to your request.

















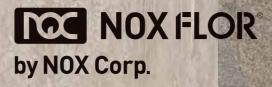


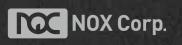




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Reduced hazardous substances, minimized everyday environmental impact Application: Residential & Commercial Use





Curation #2 Engineered Premium Performance



Unrivaled Performance, Engineered with NOX Technology ECOLAY⁺, The Premium Standard in Flooring









WHY NOX ECO

- 01. REFINED HALF MOO 02. ELEVATED
 - welle \times
- 03. PLEASANT haven ×

OVERVIEW

CONTENTS

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ADAGIO	

ELT-60202 × ELT-54103

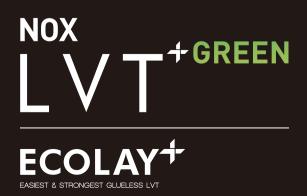
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ECOLAY⁺, Engineered Premium Performance

NOX LVT⁺ ECOLAY⁺ has been the proven flooring solution for residential and heavy commercial spaces. Optimized for retail, hospitality, offices, healthcare, and educational institutions, it delivers exceptional durability and performance. With cutting-edge innovation, NOX premium edge & grout technology, limitless design possibilities, and diverse specifications, ECOLAY⁺ has set the standard for excellence in over 50 countries worldwide.

Backed by over 6,000 in-house flooring designs and recognized by the world's most prestigious design awards, ECOLAY⁺ continues to redefine interior spaces.

Now, elevate your space with NOX ECOLAY⁺ Curation #2: Engineered Premium Performance.



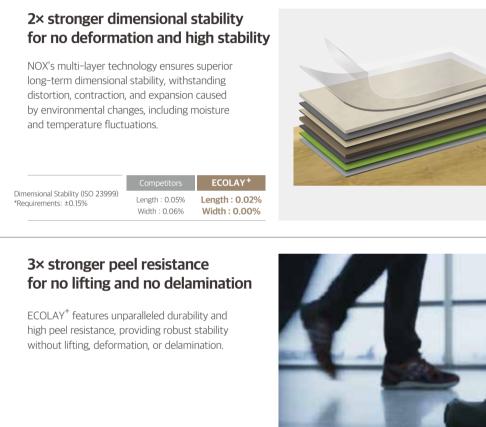
ENGINEERED **PREMIUM** PERFORMANCI

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Proven world-class quality, recognized in 50+ countries for 20 years More stable flooring - built to last

Engineered with EMT[™] Core Technology from NOX, the world's largest LVT manufacturer, ECOLAY⁺ has proven its unrivaled guality in 50+ countries. With exceptional long-term dimensional stability and durability, ECOLAY⁺ delivers unmatched resilience, high performance, and a seamless surface.





ECOLAY⁺ Peel Resistance (ISO 24345) Requirements: ≥50N/50mm 30N ~ 75N/50mm 105N/50mm



10-year warranty program

Up to a 10-year quality warranty is provided on the protection layer of genuine ECOLAY⁺ products when purchased through official distributors or in-house installation.







The ultimate flooring surface technology More realistic textures, easier maintenance

Engineered to withstand the demands of high-traffic commercial spaces, offering the highest protection against scratches, dents, discoloration, and stains for long-lasting durability. The safety of the antibacterial materials used for EPT[™] Shield technology has been approved by the US EPA. (% US EPA : US Environmental Protection Agency)

NOX's three cutting-edge innovations for true texture

design prints

materials, bringing flooring to life wear-resistance



Industry-leading scratch resistance ECOLAY⁺ ECOLAY B3 B1 ~ B2 ECOLAY P3 FCOL AV P2



*Requirements: Pendulum SRV P3



for long-lasting original quality Industry-leading coating technology offers the highest resistance to scratches, dents, discoloration, and stains. Scratch Resistance Test (EN 16094) *Requirements: Resistance class MSR B1 - MSR B2 1.3× superior slip resistance for greater safety Advanced slip-resistant technology for superior walking safety and stability. Anti-slip (ISA 4586) Exceptionally hygienic with No.1 anti-mold technology NOX EPT[™] anti-bacterial ingredient eliminates

99.9% of bacteria without the use of nano-silver, a substance controversial for its potential health concerns.



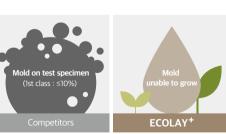
Certified world-class product of Korea

NOX is recognized as a 'World Class Product Manufacturer,' with its flooring also certified as a 'World Class Product of Korea.' Both certifications are granted by the Ministry of Trade, Industry, and Energy (MOTIE) and KOTRA, designated for companies whose products rank among the top five in global market share. NOX maintains a strong reputation, holding the #1 market share in developed markets such as Japan, Germany, and France, which have strict quality standards.

High-functioning Wear Layer: Highest level of clarity in the industry, highlighting the precise details of the

More Realistic Embossing: Unparalleled embossing technology replicating the depth and texture of natural

Best in Class Coating System: Unmatched performance boasting easy-to-clean, anti-scratch, anti-slip, and









10000

EPT

shield



World's first carbon-reducing materials conversion More sustainable flooring



<text>

Reliable carbon-reducing materials

NOX was the world's first to convert key raw materials for flooring into sustainable alternatives derived from recycled materials, including PET bottles, discarded cooking oil, and more, ensuring safety for both humans and the environment. These key materials are also certified by ISCC PLUS, an eco-friendly certification aligned with the EU Renewable Energy Directive, and EcoVadis, the world's largest and most trusted global sustainability rating agency for safety assurance.





Best-in-class quality, reducing waste

Utilized NOX EMT[™] core technology to maintain globally recognized high quality.



100%

100%** recyclable flooring

Lead global flooring sustainability innovation by producing 100% easily recyclable flooring.

*90% refers to the total product weight of the raw materials: Bio-Circular Balanced PVC, Recycled Plasticizer (DOTP), Eco-Friendly Filler. The percentage may vary upon request **Recyclable refers to NOX flooring that is recycled during production, and can be fully recycled at our facility post installation

04		More comfort		
	NOX ECOLAY ⁺ ensures a low-VOC, low-carbon			
	FloorScore ®	Floor certif indoc		
	Eurofins Indoor Air Comfort GOLD	Eurot highe comp Unior emiss		
	VOC A+ Certification	An ol accor emiss		



Faster and easier World's first glueless installation

ECOLAY⁺ is the world's first loose-lay flooring, launched in 2003 by NOX, a global leader in flooring innovation. Offering quick and easy installation with its exclusive glueless loose-lay system, it is recognized as the optimal flooring solution for high-traffic commercial spaces worldwide.



No harmful emissions More comfort, more safety

ty of everyday flooring by utilizing advanced NOX technology to offer free from heavy metals and phthalates.

orScore® is the most recognized indoor air quality (IAQ) ification standard for flooring and contributes to better por air quality with low VOC emissions.



ofins certifies products with the Indoor Air Comfort Gold, the hest level of Indoor Air Comfort certification, which ensures npliance with low-emission requirements set by European on authorities. Certified products feature best-in-class low issions, contributing to better and healthier indoor air quality.



obligatory emissions classification and labeling regulation ording to the French government's regulations on issions of VOC and formaldehyde for construction products.





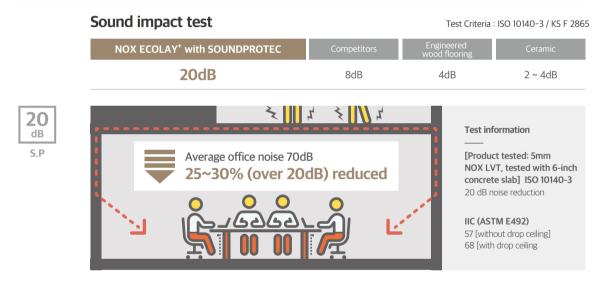
Up to 5× stronger acoustic performance Industry-leading noise reduction technology

SOUNDPROTEC

NOX SOUNDPROTEC, backed by NOX EMT[™] Core, is the ultimate solution for high-traffic commercial spaces, reducing impact noise by 20dB, the highest level in the industry.



The international QUIET MARK certification, awarded by the UK Noise Abatement Society (NAS) for noise reduction technologies or products.





Best-in-class foot comfort

Comfort with high-density cushion layer absorbing the impact. Advanced high-performance technology absorbs foot impact.





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Industry #1 acoustic performance

Reduce noise from footsteps and impact sounds. Advanced high-performance technology absorbs noise caused by walking or foot impact.



The most realistic look and feel NOX premium edge & grout technology

NOX premium edge & grout technology is the authentic NOX design innovation that replicates the details of grout in natural stone and the rough edges of wood, enhancing the realistic appearance of natural materials.

NOX flooring are customizable in different sizes upon request



Natural Grout

built into the stone tile, replicating the elegant NG

appearance and texture of premium stone in the most realistic way. * Applicable: ELT 59002, ELT 59003, ELT 59010



Rustic Edge

of authentic rustic wood. * Applicable: ELT 54103



Embossed in Register

EIR

NOX's unparalleled technology realizing depth and texture of the design. * Applicable: ELT 53515, ELT 53516, ELT 53517



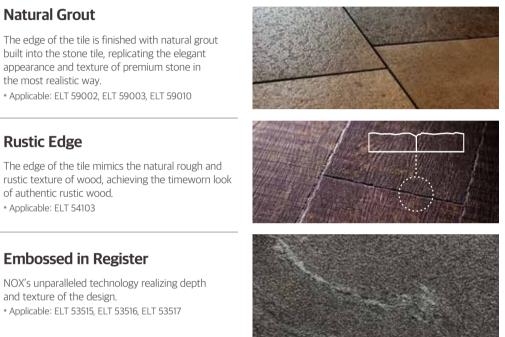
Award-winning design Design curation for a more stylish space

NOX offers the world's leading and largest in-house design solution, with over 6,000 designs that have won world-renowned awards and continue to set global flooring trends. Discover NOX's exclusive design curation, featuring the most realistic and detailed portrayals of stone and wood, backed by proven global design expertise.





NOX stands as the sole Korean member of RFCI, the premier global flooring association that represents the world's largest flooring companies, top manufacturers, distributors, and raw material producers.









CURATION #2



Refined Aesthetics

HOTEL RETAIL HOSPITALITY

Elevated Modernity

RETAIL CORPORATE HEALTHCARE

Pleasant

EDUCATION HOSPITALITY CORPORATE

Inspirations

HALF MOON

457.2 × 457.2mm

ELT-60202

DUMOSS

609.6 × 609.6mm



ELT-54103

TRAVINEA

600 × 1200mm





HALF MOON

457.2 × 457.2mm

METAL

DUMOSS

609.6 × 609.6mm

ELT-54103





18

ELT-57302

The product and color on the image may differ from the actual product due to printing limitations



TRAVINEA

600 × 1200mm

WELLE

457.2 × 914.4mm

N.G

ELT-59002 ELT-59003 ELT-59010

GRANO

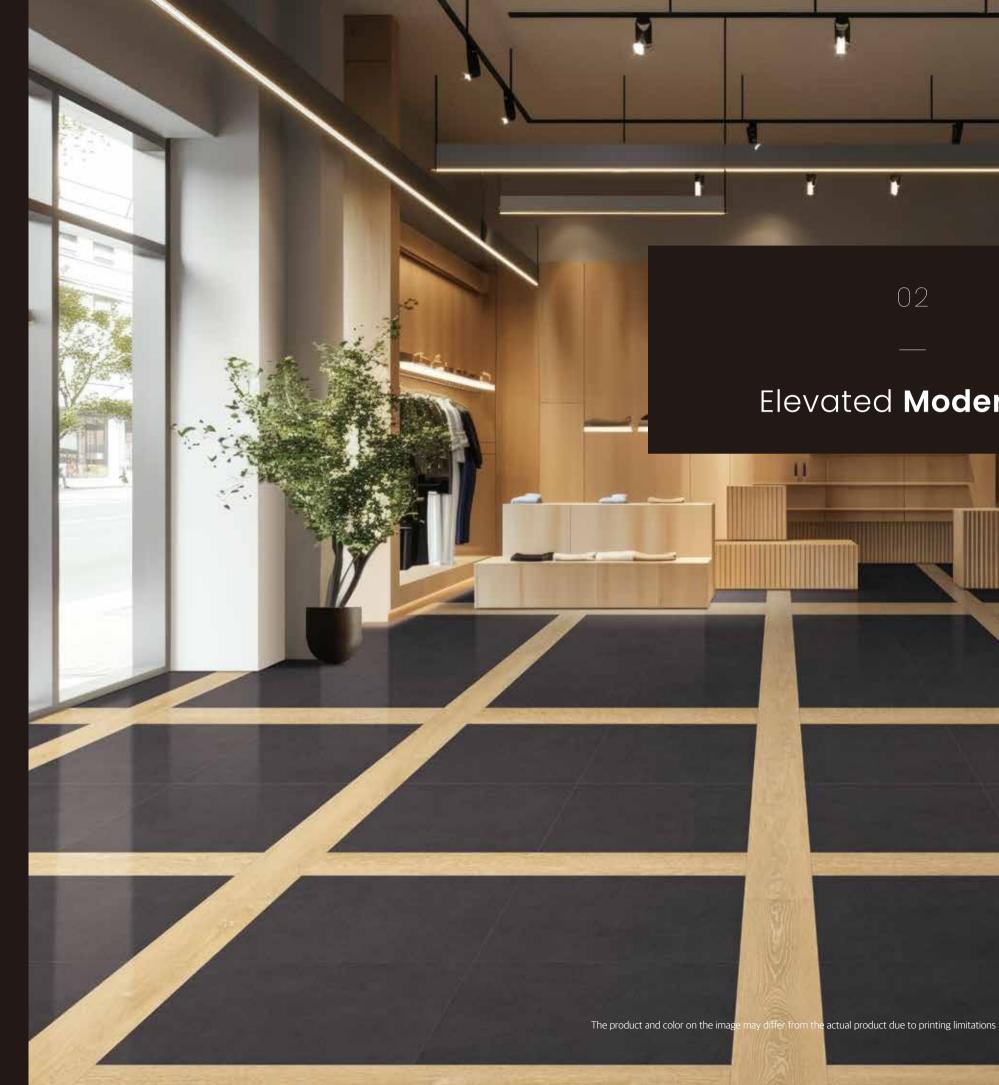
600 × 600mm

ELT-51902 ELT-51904 ELT-51905

VELVET

600 × 600mm

ELT-56308 ELT-56309



1

Elevated Modernity

1

ELW-40412 ELT-56309



NOX ECOLAY⁺ CURATIC



STONE

WELLE

457.2 × 914.4mm

ELT-59002







ELT-59010



NGINEERED PREMIUM PERFORMANCE

CONCRETE

GRANO

600 × 600mm

ELT-51902







ELT-51902 ELT-51904 ELT-51905 ×

ELT-56308 ELT-56309

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CONCRETE

VELVET

600 × 600mm

ELT-56308

ELT-56309

ENGINEERED PREMIUM PERFORMANC

HAVEN

914.4 × 914.4mm

EIR

ELT-53515 ELT-53516 ELT-53517

ADAGIO

457.2 × 914.4mm

ELT-48827 ELT-48828 ELT-48829 ELT-48830





TERRAZZO

HAVEN

914.4 × 914.4mm

ELT-53515







ELT-53517



NGINEERED PREMIUM PERFORMANCE

FABRIC

ADAGIO

457.2 × 914.4mm

ELT-48827



ELT-48828



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加出

ELT-53515 ELT-48805 ELT-48828





FABRIC

ADAGIO

457.2 × 914.4mm

ELT-48829

NOX LVT⁺ ECOLAY⁺ has been the proven flooring solution for residential and heavy commercial spaces. Optimized for retail, hospitality, offices, healthcare, and educational institutions, it delivers exceptional durability and performance. With cutting-edge innovation, NOX premium edge & grout technology, limitless design possibilities, and diverse specifications, ECOLAY⁺ has set the standard for excellence in over 50 countries worldwide.

Backed by over 6,000 in-house flooring designs and recognized by the world's most prestigious design awards, ECOLAY+ continues to redefine interior spaces. Now, elevate your space with NOX ECOLAY+ Engineered Premium Performance.



ELT-51902



ELT-51904



ELT-51905

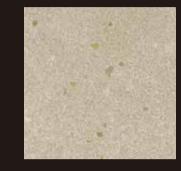


ELT-48829

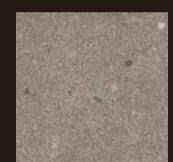




ELT-57302



ELT-53515



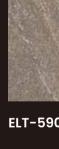
ELT-53517



ELT-59010

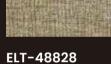


ELT-60202









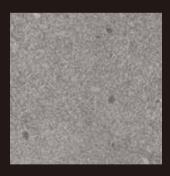




ELT-59002



ELT-59003



ELT-53516



ELT-48830



ELT-56308



ELT-56309

시공 시 주의사항 (Installation Guidelines)

종류 (Type)	유성접착제 (Poly Urethane (PU) Adhesives)	수성접착제 (Waterbased Acrylic Adhesives)
신축 건물 (동, 하절기) / 바닥 난방 장소 / 적용범위 동절기 시공 시 / 바닥 습도 5% 이상인 장소		유성접착제 적용이 필요한 장소 이외의 곳
(Applications)	New buildings (winter, summer season) / Heated places / Winter season / Places more than 5% of humidity	Places except for Poly Urethane (PU) Adhesives Applications
포장단위 (Package)	4kg/통, 20kg/통(4kg/can, 20kg/can)	10kg/통 (10kg/can)
표준도포량 (Optimum Usage)	1.3 ~ 1.5kg/평 (0.40 ~ 0.45kg/m²)	1.3 ~ 1.5kg/평 (0.40 ~ 0.45kg/m²)

시공 전 (Before Installation)

- 난방이 가능한 장소는 반드시 7~14일 정도 난방을 하여 주시고, 비난방 장소일 경우 충분한 양생 기간을 거쳐 습기를 완전히 제거하여 주십시오.
- 시공할 바닥면에 붙어있는 니스, 페인트 등 오염물질은 반드시 제거하여 주십시오.
- 시공할 바닥면의 요철 부분 및 모래가루는 반드시 제거하여 주시고 바닥면을 평탄하게 하여 주십시오.
- 육안으로 판별되는 바닥 크랙은 보수제로 반드시 보수하여 주십시오.
- 시공 장소는 18℃ 이상의 상온을 유지해 주시고, 타일과 접착제는 시공 장소에서 24시간 이상 보관 후 시공하여 주십시오.
- Subfloor to be installed must be heated for 7~14 days if heating system is available. If not, allow sufficient time to dry out all moisture.
- Contaminants such as varnish, paint, etc. must be thoroughly removed prior to installation.
- Subfloor must be clean, even and free of imperfections.
- Any visible cracks must be repaired with sealant prior to installation.
- Temperature of the area to be installed must be maintained at 18°C or above before, during and after installation. Tiles and adhesives must be kept in the installation area for at least 24 hours before installation.

시공 시 (During Installation)

- 시공할 제품이 동일 LOT인지 확인하여 주십시오.
- 난방이 되는 경우 최소한 시공 3시간 전에는 보일러 가동을 중지하여 주십시오.
- 타일 시공 시 반드시 당사가 지정하는 접착제를 사용하여 주십시오.
- 신축 건물이나 난방 배관 장소 및 동절기에는 반드시 우레탄계 접착제를 사용하여 주십시오.
- 시공 시 제품의 표면에 묻은 접착제는 즉시 제거하여 주십시오.
- 완전한 접착을 위해 시공 후 50kg 이상의 롤러로 충분히 압착하여 주십시오.
- Please check that tiles are of the same LOT number prior to installation.
- For radiant heated floors, turn off the heating system at least 3 hours before installation.
- Please use recommended adhesives only.
- Polyurethane Adhesives are recommended for installation in winter season, on underheating floors and in newly constructed buildings.
- Please immediately remove any adhesives on tile surfaces during installation.
- Please press the floor sufficiently with roller (more than 50kg) after installation.

시공 후 (After Installation)

- 시공이 완료된 후 최소 48시간 이내에는 난방을 실시하지 마십시오.
- 시공 후 왁스코팅 처리를 하시면 바닥의 표면 강도를 높일 수 있습니다.
- 시공 후 24시간 이내에는 가구 등 내부 자재를 옮기지 마십시오.
- 바닥의 상태와 용도에 따라 일정 간격으로 중성세제를 이용하여 닦아내고, 다시 왁스코팅을 하여 유지관리하여 주십시오
- 부분적으로 오염이 심한 경우는 중성세제나 알코올을 사용하여 닦아 주십시오.
- 물청소를 할 때에는 물방울이 흐르지 않도록 꼭 짠 후에 닦아 주십시오.
- 연결 부분이나 가장자리를 통해 수분이 침투하면 바닥재의 들뜸 현상이 발생하므로 주의해야 합니다.
- Do not turn on radiant floor heating system for at least 48 hours after installation.
- For non-polyurethane finish, wax coating treatment after installation will increase floor protection.
- Do not set down furniture or other objects onto the newly installed floor for at least 24 hours after installation.
- Routine maintenance and cleaning of the floor is necessary to keep its appearance. It is recommended that the floor be cleaned with a neutral detergent and wax applied at regular intervals.
- Clean stains with a neutral detergent solution or spot clean with alcohol.
- Squeeze out excess water before wiping the floor to avoid adhesive failure. Damp mop cleaning is recommended.

물성시험성적표 (Test Report)		KTR KOREA TESTING & RESEARCH INSTITUTE		
Test Item	Standard	Results	Test Method	
Appearance	No Defects	Pass	KS M3802: 2022	
Length	± 0.1%	599.94mm	KS M3802: 2022	
Width	± 0.1%	599.78mm	KS M3802: 2022	
Thickness	± 0.5MM	5.05mm	KS M3802: 2022	
Squareness	≤ 0.25mm	0.05mm	KS M3802: 2022	
Surface Roughness	Min. 8µm, Avg. 15µm or more	19.85µm	KS M3802: 2022	
Indentation at 23°C	≥ 0.40mm	0.49mm	KS M3802: 2022	
Indentation at 45°C	≤ 2.0mm	1.01mm	KS M3802: 2022	
Residual Indentation	≤ 0.45mm	0.31mm	KS M3802: 2022	
Dimensional Stability by Heating: T.D	≤ 0.15%	0.03%	KS M3802: 2022	
Dimensional Stability by Heating: M.D	≤ 0.15%	0.01%	KS M3802: 2022	
Curling (5°C)	≤ 0.5mm	0.35mm	KS M3802: 2022	
Curling (23°C)	≤ 2.0mm	0.77mm	KS M3802: 2022	
Chemical Resistance: Soybean Oil		Pass	KS M3802: 2022	
Chemical Resistance: Kerosene		Pass	KS M3802: 2022	
Chemical Resistance: 95% Ethyl Alcohol		Pass	KS M3802: 2022	
Chemical Resistance: Cement Paste		Pass	KS M3802: 2022	
Chemical Resistance: 10% Ammonium Hydroxide	No significant color	Pass	KS M3802: 2022	
Chemical Resistance: Milk	or gloss changes	Pass	KS M3802: 2022	
Chemical Resistance: 5% Acetic Acid		Pass	KS M3802: 2022	
Chemical Resistance: 5% Hydrochloric Acid		Pass	KS M3802: 2022	
Chemical Resistance : Kerosene		Pass	KS M3802: 2022	
Chemical Resistance : Soy Sauce		Pass	KS M3802: 2022	
Wear resistance	≤ 200mg	33mg	KS M3802: 2022	
Anti-Slip (Pendulum test: Slider 55 based)	-	DP5, WP3	KS M3802: 2022	
Fire Resistance (Flammability)	Flame retention time: ≤ 20s, Carbonization length: ≤ 100mm	Pass	KS M3802: 2022	
Phthalate	-	Not Detected	KS M3802: 2022	

물성시험성적표 (Test Report)		KTR KOREA TESTING & RESEARCH INSTITUTE		
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Indentation at 45°C	≤ 2.0mm	1.01mm	KS M3802: 2022	
Residual Indentation	≤ 0.45mm	0.31mm	KS M3802: 2022	
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Dimensional Stability by Heating: M.D	≤ 0.15%	0.01%	KS M3802: 2022	
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Curling (23°C)	≤ 2.0mm	0.77mm	KS M3802: 2022	
Chemical Resistance: Soybean Oil		Pass	KS M3802: 2022	
Chemical Resistance: Kerosene		Pass	KS M3802: 2022	
Chemical Resistance: 95% Ethyl Alcohol		Pass	KS M3802: 2022	
Chemical Resistance: Cement Paste		Pass	KS M3802: 2022	
Chemical Resistance: 10% Ammonium Hydroxide	No significant color or gloss changes	Pass	KS M3802: 2022	
Chemical Resistance: Milk		Pass	KS M3802: 2022	
Chemical Resistance: 5% Acetic Acid		Pass	KS M3802: 2022	
Chemical Resistance: 5% Hydrochloric Acid		Pass	KS M3802: 2022	
Chemical Resistance : Kerosene		Pass	KS M3802: 2022	
Chemical Resistance : Soy Sauce		Pass	KS M3802: 2022	
Wear resistance	≤ 200mg	33mg	KS M3802: 2022	
Anti-Slip (Pendulum test: Slider 55 based)	-	DP5, WP3	KS M3802: 2022	
Fire Resistance (Flammability)	Flame retention time: ≤ 20s, Carbonization length: ≤ 100mm	Pass	KS M3802: 2022	
Phthalate	-	Not Detected	KS M3802: 2022	

인증마크 (Certification)



포장단위 (Size & Packing)

Size (mm)	Thickness [mm]	Pcs/Box	Sqm/Box ²
600 × 600 mm		6	2.16 m ²
457.2 × 457.2 mm		10	2.09 m ²
914.4 × 914.4 mm	0.55 mm	3	2.51 m ²
609.6 × 609.6 mm		6	2.23 m ²
600 × 1,200 mm		4	2.88 m ²
457.2 × 914.4 mm		6	2.51 m ²

Eco Label Certification: Reduced hazardous substances, minimized everyday environmental impact Application: Residential & Commercial Use













Applicable ECOLAY+ only*